

Multicomponent phase-field crystal model for structural transformations in metal alloysNana Ofori-Opoku,^{1,2,*} Vahid Fallah,^{1,3} Michael Greenwood,^{4,1} Shahrzad Esmaeili,³ and Nikolas Provatas²¹*Department of Materials Science and Engineering, McMaster University, 1280 Main Street West, Hamilton, Canada L8S-4L7*²*Department of Physics and Centre for the Physics of Materials, McGill University, 3600 Rue University, Montreal, Canada H3A-2T8*³*Department of Mechanical and Mechatronics Engineering, University of Waterloo, 200 University Avenue West, Waterloo, Canada N2L-3G1*⁴*CanmetMaterials, NRCan, 183 Longwood Road South, Hamilton, Canada L8P-0A5*

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We present a phase-field crystal model for structural transformations in multicomponent alloys. The presented formalism builds upon the two-point correlation kernel developed in Greenwood *et al.* for describing structural transformations in pure materials [Greenwood, Provatas, and Rottler, *Phys. Rev. Lett.* **105**, 045702 (2010)]. We introduce an effective two-point correlation function for multicomponent alloys that uses the local species concentrations to interpolate between different crystal structures. A simplified version of the model is derived for the particular case of three-component (ternary) alloys, and its equilibrium properties are demonstrated. Dynamical equations of motion for the density and multiple species concentration fields are derived, and the robustness of the model is illustrated with examples of complex microstructure evolution in dendritic and eutectic solidification and solid-state precipitation.

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I. INTRODUCTION

Engineering alloys require the addition of multiple components to achieve desired properties. This, however, makes the investigation of their microstructure evolution and defect interactions difficult. The properties, and therefore the resultant behavior, of alloys can be directly correlated to the chemical makeup, microstructure, and the phase selection processes these alloys undergo upon solidification and subsequent downstream processing, such as thermal treatments. In the case of binary alloys, models of solidification processes such as nucleation, free growth and coarsening kinetics, segregation, and second phase formation have been relatively well developed. However, for multicomponent alloys, the complex interactions involved between the different chemical species, dislocations and other defects make such phenomena far more difficult to study, even with advances in characterization techniques such as conventional and high-resolution transmission electron microscopy.

Advances in modeling have significantly improved our understanding of the fundamental nature of microstructure and phase selection processes. Notable contributions have been made using the phase-field methodology (PFM), which has been successful at examining mesoscale microstructure evolution over diffusive time scales. The greatest success of the PFM has come in the area of solidification.¹⁻⁷ The phase-field concept has gone far beyond its origins. It is now capable of describing, through the introduction of various auxiliary fields, a wealth of phenomena such as multiple crystal orientations,⁸⁻¹⁰ multiple components and phases,¹¹⁻¹³ defect-solute interactions,¹⁴ elasticity,^{15,16} and plasticity.¹⁷

There has recently emerged an atomic-scale phase-field modeling formalism, called the phase-field crystal model (PFC).^{18,19} This method operates on atomistic length scales and diffusive time scales and self-consistently incorporates elasticity, multiple crystal orientations, grain boundaries, dislocations, and the evolution of microstructure on diffusive time scales. For both pure materials and binary alloys, Elder and co-workers¹⁹ and Jin and Khachatryan²⁰ have shown that PFC models can be formally derived from classical

density functional theory (CDFT), where the order parameter can be related to the atomic probability density.²¹ As such, many basic microstructure phenomena can be seen as arising self-consistently from a simple fundamental theory described by a small set of physically motivated parameters. With the ability of the PFC density field to also assume disordered states, it is also possible to examine amorphous or glassy states.^{22,23} Phase-field crystal models are also exceedingly simple to work with numerically. The use of coarse graining approaches has further shown that PFC-type models can be used as generators of traditional phase-field models, as well as so-called *amplitude* models, essentially phase-field models with complex order parameters. These models make it possible to simulate different crystal orientations and defect structures on mesoscopic length and time scales,²⁴⁻²⁷ and also exploit the scaling afforded by adaptive mesh refinement.²⁸

A weakness of the early PFC models was their inability to systematically describe and control complex crystal structures and coexistence between them. Recently, various promising approaches have emerged to address these shortcomings. These fall into two classes, those that control crystal structure via resonances induced by nonlinear terms,²⁹ and those that control the properties of the correlation function, some of which work in real space³⁰ and some are designed to work in Fourier space.^{31,32} Greenwood *et al.*^{31,32} introduced a class of multi-peaked, two-point direct correlation functions that contained some of the salient features of CDFT, but retained the simplifications that gave the original PFC formalism its numerical efficiency. This so-called “XPFC” formalism was later extended to binary alloys, and applied to phenomena such as eutectic solidification and elastic anisotropy,³³ solute drag,³⁴ quasicrystal formation,³⁵ solute clustering, and precipitation mechanisms in simplified Al-Cu alloys³⁶ and 3D stacking fault structures in fcc crystals.³⁷

In this paper, we generalize the XPFC formalism of Greenwood *et al.* to the case of N -component alloys. The approach begins with the truncated CDFT energy functional of an N -component system. At the core of our excess free energy are the particle interactions of Refs. 31 and 32, adapted for

different structural phases in alloys by making the interaction kernel a function of the local species concentrations. We compute the equilibrium properties of our model for the case of a ternary alloy and compare the resulting model phase diagram to an experimental ternary system. The dynamics of the model are then demonstrated in the context of dendritic and eutectic solidification, and solid-state precipitation.

The remainder of this paper is organized as follows. We begin by deriving the full N -component XPFC energy functional in Sec. II from a simplified, truncated classical density function theory of freezing similar to that of Ramakrishnan and Yussouff.³⁸ We then derive a second, simplified version of the model that is the N -component analog of the previous binary XPFC model in literature. Section III calculates the equilibrium properties of the model for a particular case of a ternary system via isothermal sections of the phase diagram. Section IV presents some numerical examples of microstructure evolution by simulating dendritic and eutectic solidification and solid-state precipitation. We end with a summary and conclusions.

II. XPFC ENERGY FUNCTIONALS FOR N -COMPONENT ALLOYS

A general free energy functional for an N -component alloy is derived starting from the classical density functional theory of freezing energy formalism of Ramakrishnan and Yussouff,³⁸ where each alloy component is written in terms of a density field ρ_i . The model is rewritten in terms of total density and concentration variables to make contact with standard models used in the description of alloys. The model is then collapsed to a simplified form of the free energy, similar to the simplified form for the binary XPFC model of Ref. 33. Finally, equations of motion for the total density and each concentration field are presented for both versions of the model free energy.

A. Deriving an XPFC energy functional for N -component systems

The free energy functional of an N -component mixture can be described by two contributions; a local free energy for each of the N density fields and an excess free energy due to species interactions. The local free energy is treated as an ideal energy which drives the density fields to become uniform. The excess contribution drives the density fields to become periodic by creating minima in the free energy for these states. We can write the free energy functional of the mixture as

$$\frac{\Delta \mathcal{F}}{k_B T} = \int d\mathbf{r} \left(\frac{\Delta F_{\text{id}}}{k_B T} + \frac{\Delta F_{\text{ex}}}{k_B T} \right), \quad (1)$$

where ΔF_{id} denotes the ideal energy and ΔF_{ex} is the excess energy which accounts for interactions between atoms through correlative interactions. This latter term, gives rise to structural symmetry, elasticity, and interactions between topological defects. The constant k_B is the Boltzmann constant and T is the temperature. The differential is $d\mathbf{r} \equiv dx dy dz$.

The ideal energy, ΔF_{id} , gives the entropic contribution for an N -component system. For small density changes from a

reference density of each component, it is defined as

$$\frac{\Delta F_{\text{id}}}{k_B T} = \sum_i^N \rho_i \ln \left(\frac{\rho_i}{\rho_i^o} \right) - \delta \rho_i, \quad (2)$$

where N denotes the number of components, which are denoted as A, B, C, \dots , etc., ρ_i is the density of component i , ρ_i^o is the reference density of component i in the liquid phase at co-existence and $\delta \rho_i = \rho_i - \rho_i^o$ the density difference. Following previous PFC models,¹⁹ we define a total mass density $\rho = \sum_i^N \rho_i$ and the total reference mass density as $\rho^o = \sum_i^N \rho_i^o$. Following Refs. 19, 27, and 33, we define concentrations as $c_i = \rho_i / \rho$ and the corresponding reference compositions by $c_i^o = \rho_i^o / \rho^o$. Furthermore, for convenience we define a dimensionless mass density of the form $n = \rho / \rho^o - 1$. With these definitions and the conservation condition $\sum_i c_i \equiv 1$, Eq. (2) simplifies to the dimensionless form

$$\frac{\Delta F_{\text{id}}}{k_B T \rho^o} = (n + 1) \ln(n + 1) - n + (n + 1) \sum_i^N c_i \ln \frac{c_i}{c_i^o}. \quad (3)$$

The excess energy takes into account interparticle interactions truncated at two-particle interactions, i.e., A - A , B - B , \dots , N - N , A - B , \dots , A - N , \dots . This can be defined as

$$\frac{\Delta F_{\text{ex}}}{k_B T} = -\frac{1}{2} \int d\mathbf{r}' \sum_i^N \sum_j^N \delta \rho_i(\mathbf{r}) C_2^{ij}(\mathbf{r}, \mathbf{r}') \delta \rho_j(\mathbf{r}'), \quad (4)$$

where C_2^{ij} represent all combinations of two-particle correlations, in this work assumed isotropic [i.e., $C_2^{ij}(\mathbf{r}, \mathbf{r}') = C_2^{ij}(|\mathbf{r} - \mathbf{r}'|)$], between the field describing species i and j , respectively, where $i, j = A, B, C, \dots, N$. We write Eq. (4) in terms of the reduced density n and compositions c_i . As in Refs. 19 and 33, we consider only the lowest-order contributions of the compositions c_i , which vary on length scales much larger than the density n , which are periodic on the scale of the lattice constant. This allows us to simplify integrals arising from Eq. (4), which couple $c_i(\mathbf{r}')$ together with $n(\mathbf{r}')$.³⁹ For example,

$$\int d\mathbf{r}' C_2^{ij}(|\mathbf{r} - \mathbf{r}'|) n(\mathbf{r}') c_i(\mathbf{r}') \approx c_i(\mathbf{r}) \int d\mathbf{r}' C_2^{ij}(|\mathbf{r} - \mathbf{r}'|) n(\mathbf{r}').$$

To simplify notation, the notation $n(\mathbf{r}') \equiv n'$ and $c_i(\mathbf{r}') \equiv c'_i$ is used hereafter. With these simplifications and notations, the excess energy of Eq. (4) can be written in terms of the dimensionless variables n and $\{c_i\}$ as

$$\begin{aligned} \frac{\Delta F_{\text{ex}}}{k_B T \rho^o} = & -\frac{1}{2} \sum_{i,j}^N \int d\mathbf{r} (n c_i c_j + c_i c_j - c_i^o c_j) \int d\mathbf{r}' C_2^{ij} n' \\ & -\frac{1}{2} \sum_{i,j}^N \int d\mathbf{r} (n c_i + c_i - c_i^o) \int d\mathbf{r}' C_2^{ij} c'_j \\ & -\frac{1}{2} \sum_{i,j}^N \int d\mathbf{r} (c_i^o c_j^o - n c_j^o c_i - c_j^o c_i) \hat{C}_2^{ij}(|\mathbf{k}| = 0), \end{aligned} \quad (5)$$

where \hat{C}_2^{ij} is the Fourier transform of $C_2^{ij}(|\mathbf{r} - \mathbf{r}'|)$, and satisfies

$$\hat{C}_2^{ij}(|\mathbf{k}| = 0) = \int d\mathbf{r}' C_2^{ij}(|\mathbf{r} - \mathbf{r}'|), \quad (6)$$

and where we have introduced the notation $C_2^{ij} \equiv \rho^o C_2^{ij}(|\mathbf{r} - \mathbf{r}'|)$, which is the direct two-point correlation function.

Collecting terms from Eqs. (3) and (5) gives the complete N -component free energy functional, written in dimensionless form as

$$\begin{aligned} \frac{\Delta\mathcal{F}}{k_B T \rho^o} = & \int d\mathbf{r} (n+1) \ln(n+1) - n + \Delta F_{\text{mix}}(\{c_i\})(n+1) \\ & - \frac{1}{2} \sum_{i,j}^N \int d\mathbf{r} (n c_i c_j + c_i c_j - c_i^o c_j) \int d\mathbf{r}' C_2^{ij} n' \\ & - \frac{1}{2} \sum_{i,j}^N \int d\mathbf{r} (n c_i + c_i - c_i^o) \int d\mathbf{r}' C_2^{ij} c_j' \\ & - \frac{1}{2} \sum_{i,j}^N \int d\mathbf{r} (c_i^o c_j^o - n c_i c_j^o - c_j^o c_i) \hat{C}_2^{ij}(|\mathbf{k}| = 0), \end{aligned} \quad (7)$$

where $\Delta F_{\text{mix}}(\{c_i\})$ denotes the ideal entropy of mixing,

$$\Delta F_{\text{mix}}(\{c_i\}) = \sum_i^N c_i \ln \frac{c_i}{c_i^o}. \quad (8)$$

Equation (7) is the full N -component PFC model in CDFT form. When a form for C_2^{ij} is specified, it can be used directly. However, this form is not convenient to make contact with other theories and models in the literature. It will be transformed into a simpler form in the next section.

B. Simplified N -component XPFC free energy

It is instructive to reduce the model of Eq. (7) to a minimal form that retains the salient features of the original model but can also make contact with previous PFC and phase-field models. To do so, certain simplifications must be made.

First, an expansion of the ideal free energy term is taken to fourth order in the limit of small n , i.e., around the reference ρ^o . The logarithms in the entropy of mixing [see Eq. (8)] are left unexpanded for convenience. Secondly, the terms with correlation kernels can be simplified by retaining the long-wavelength behavior of all compositions c_i , since they vary much more slowly than n . Following the procedures outlined in Refs. 26, 27, 40, and 41, it can be shown that upon coarse graining, all terms containing linear powers of n or n' in Eq. (7) vanish. Also, terms containing only concentration fields and a correlation function give rise to local products of $c_i c_j$ [which arise from the $\mathbf{k} = 0$ part of C_2^{ij} , and look analogous to the last term in Eq. (7)] and products between their corresponding gradients. The reader is referred to Appendix A for details of the coarse graining procedure applied to terms of Eq. (7). After some tedious but straightforward algebra, the above approximations lead to the following simplified N -component XPFC free energy

functional:

$$\mathcal{F} = \int d\mathbf{r} \left[\frac{n^2}{2} - \eta \frac{n^3}{6} + \chi \frac{n^4}{12} + \omega \Delta F_{\text{mix}}(\{c_i\})(n+1) - \frac{1}{2} n \int d\mathbf{r}' C_{\text{eff}}(|\mathbf{r} - \mathbf{r}'|) n' - \frac{1}{2} \sum_{i,j}^N \kappa_{ij} \nabla c_i \cdot \nabla c_j \right], \quad (9)$$

where

$$C_{\text{eff}}(|\mathbf{r} - \mathbf{r}'|) = \sum_{i,j=1}^N c_i c_j C_2^{ij}(|\mathbf{r} - \mathbf{r}'|). \quad (10)$$

The parameters η , χ , and ω are constants, the significance of which is discussed further below. The κ_{ij} are gradient energy coefficients associated with compositional interfaces involving c_i and c_j . For notational convenience, \mathcal{F} is used to denote $\Delta\mathcal{F}/k_B T \rho^o$.

The parameters η and χ corresponding to Eq. (7) are formally equal to one, but hereafter will be treated as free parameters that can be used to correct the density dependence of the ideal free energy away from the reference density ρ^o , i.e., to match the bulk free energy to materials properties. Also, it was shown in Ref. 41 that the $\mathbf{k} = 0$ mode of higher-order correlation terms in a CDFT expansion will contribute local polynomial terms in c_i and n , analogous to the $\hat{C}_2^{ij}(|\mathbf{k}| = 0)$ terms of Eq. (7). These terms can be combined with an expansion of the ΔF_{mix} term in Eq. (7) to produce a messy polynomial expansion of the local free energy in powers of the elements of $\{c_i\}$ and n . To keep the form of the free energy compact, we have found that it is simpler to introduce a parameter ω , which modifies the mixing free energy from its ideal form, away from the reference compositions c_i^o . Finally, in the present work, cross gradient terms in composition will be neglected.

The correlation function in Eq. (10) is too basic to capture the properties of very complex alloys, although it can capture some properties of simple alloys. Guided by the form of the first term on the second line of Eq. (7), it can be seen that higher-order correlation functions will contribute terms of the form $c_i c_j c_k C_3^{ijk}$, $c_i c_j c_k c_l C_4^{ijkl}$, etc. To emulate such higher-order nonlocal contributions effectively, we introduce an effective correlation function of the form

$$C_{\text{eff}}(|\mathbf{r} - \mathbf{r}'|) = \sum_{i=1}^N X_i(\{c_j\}) C_2^{ii}(|\mathbf{r} - \mathbf{r}'|). \quad (11)$$

The X_i are as yet undetermined polynomial functions of the elements of $\{c_j\}$. The role of the X_i is to determine the resultant local crystalline structure by interpolating between the kernels \hat{C}_2^{ii} (defined below), which define the base equilibrium crystal structures of each pure component i . The interpolation is done through appropriately constructed polynomial expansions of the elements of $\{c_j\}$. The order of X_i depends on the number of components in the system and can be made as high as required to smoothly interpolate from one correlation kernel to another. We have found that Eq. (11), through appropriate choices of X_i , combined with other model parameters, is robust enough to model a wide variety of alloy systems.

The model in Eq. (9) captures the usual features of other PFC models while allowing for a very easy control of a wide

range of crystal structures in different phases. It is motivated from considerations of classical density functional theory but simplified enough to make numerically tractable simulations possible, as will be shown below. Finally, we note that the form of the expansion in Eq. (11) is dimensionally motivated from higher-order terms in CDFT but is flexible enough to model experimentally relevant multicomponent alloys quantitatively using, for example, thermodynamic databases.

C. Dynamics

Equations of motion for the density n and each of the concentration fields c_i follow conserved dissipative dynamics. Namely, the dimensionless density n obeys

$$\begin{aligned} \frac{\partial n}{\partial t} &= \nabla \cdot \left(M_n \nabla \frac{\delta \mathcal{F}}{\delta n} \right) + \zeta_n \\ &= \nabla \cdot \left\{ M_n \nabla \left[n - \eta \frac{n^2}{2} + \chi \frac{n^3}{3} \right. \right. \\ &\quad \left. \left. + \omega \Delta F_{\text{mix}}(\{c_i\}) - C_{\text{eff}} n \right] \right\} + \zeta_n. \end{aligned} \quad (12)$$

For the composition fields, it follows from solution thermodynamics that the dissipative dynamics takes the general form, for each c_i , given by^{42,43}

$$\begin{aligned} \frac{\partial c_i}{\partial t} &= \nabla \cdot \left(\sum_j^N M_{ij} \nabla \frac{\delta \mathcal{F}}{\delta c_j} \right) + \zeta_{c_i} \\ &= \nabla \cdot \left\{ \sum_j^N M_{ij} \nabla \left[\omega(n+1) \frac{\delta F_{\text{mix}}}{\delta c_j} \right. \right. \\ &\quad \left. \left. - \frac{1}{2} n \frac{\delta C_{\text{eff}}}{\delta c_j} n + \sum_p^N \kappa_{pj} \nabla^2 c_p \right] \right\} + \zeta_{c_i}, \end{aligned} \quad (13)$$

where the following shorthand notations have been used:

$$\begin{aligned} C_{\text{eff}} n &\equiv \int d\mathbf{r}' C_{\text{eff}}(|\mathbf{r} - \mathbf{r}'|) n(\mathbf{r}'), \\ n \frac{\delta C_{\text{eff}}}{\delta c_j} n &\equiv n(\mathbf{r}) \int d\mathbf{r}' \frac{\delta C_{\text{eff}}}{\delta c_j}(|\mathbf{r} - \mathbf{r}'|) n(\mathbf{r}'). \end{aligned} \quad (14)$$

M_{ij} is the composition mobility tensor and reads

$$M_{ij} = M_{c_i} \left(\delta_{ij} - \frac{M_{c_j}}{\sum_{l=1}^N M_{c_l}} \right), \quad (15)$$

where M_{c_ν} is the mobility coefficient for composition ν and δ_{ij} is the Kronecker δ function, which satisfies

$$\delta_{ij} = \begin{cases} 1 & \text{if } i = j, \\ 0 & \text{otherwise.} \end{cases} \quad (16)$$

Equation (13) describes the general dynamics of a multi-component solution, when considering contributions from all other solute species. We confine ourselves to a multi-component system where we have symmetry in the mobility tensor and restrict the tensor only to its diagonal elements. In doing so, the dynamics for each composition field

becomes

$$\begin{aligned} \frac{\partial c_i}{\partial t} &= \nabla \cdot \left\{ M_{c_i} \nabla \left[\omega(n+1) \frac{\delta \Delta F_{\text{mix}}}{\delta c_i} \right. \right. \\ &\quad \left. \left. - \frac{1}{2} n \frac{\delta C_{\text{eff}}}{\delta c_i} n + \kappa_{ii} \nabla^2 c_i \right] \right\} + \zeta_{c_i}, \end{aligned} \quad (17)$$

where similar shorthand notations have been used. The coefficients M_n and M_{c_i} denote the mobility of the density and each concentration, respectively, and strictly speaking can be functions of the fields. The noise terms, ζ_n and ζ_{c_i} , model coarse grained thermal fluctuations on density and concentrations c_i , respectively. They formally satisfy $\langle \zeta_q(t) \zeta_q(\mathbf{r}', t') \rangle = -A \nabla^2 \chi_a(\mathbf{r} - \mathbf{r}') \delta(t - t')$, where q denotes the density or one of the concentration fields, $A \propto M_q k_B T$ and $\chi_a(\mathbf{r} - \mathbf{r}')$ is the inverse Fourier transform of a Gaussian function, which, following Tegze and co-workers,⁴⁴ can be generalized to have a high frequency cutoff for frequencies above $2\pi/a$, where a is the lattice constant. The precise form of A , which sets the scale of the thermal fluctuations, is not properly understood in the context of PFC modeling but is the object of several investigations. In the applications illustrated in this paper, the noise is left out of simulations.

III. TERNARY SYSTEMS

In this section, we reduce the simplified free energy functional of Sec. II B to the case of three-components, or ternary alloys. We first describe the ternary free energy functional, followed by a discussion of the effective correlation function chosen for ternary systems. With the free energy and effective correlation in hand, we demonstrate the equilibrium properties of our model by calculating the ternary phase diagrams for a generic A - B - C system and a simplified Al-Cu-Mg system.

A. Free energy functional

Specializing Eq. (9) for three components, denoted here as A , B , and C , reduces it to

$$\begin{aligned} \mathcal{F}^{\text{ter}} &= \int d\mathbf{r} \left[\frac{n^2}{2} - \eta \frac{n^3}{6} + \chi \frac{n^4}{12} + \omega \Delta F_{\text{mix}}^{\text{ter}}(n+1) \right. \\ &\quad \left. - \frac{1}{2} n \int d\mathbf{r}' C_{\text{eff}}^{\text{ter}}(|\mathbf{r} - \mathbf{r}'|) n' + \frac{\kappa_A}{2} |\nabla c_A|^2 + \frac{\kappa_B}{2} |\nabla c_B|^2 \right], \end{aligned} \quad (18)$$

where

$$\begin{aligned} \Delta F_{\text{mix}}^{\text{ter}} &= c_A \ln \frac{c_A}{c_A^o} + c_B \ln \frac{c_B}{c_B^o} \\ &\quad + (1 - c_A - c_B) \ln \frac{1 - c_A - c_B}{1 - c_A^o - c_B^o} \end{aligned} \quad (19)$$

and

$$\begin{aligned} C_{\text{eff}}^{\text{ter}}(|\mathbf{r} - \mathbf{r}'|) &= X_A(c_A, c_B) C_2^{AA}(|\mathbf{r} - \mathbf{r}'|) + X_B(c_A, c_B) C_2^{BB}(|\mathbf{r} - \mathbf{r}'|) \\ &\quad + X_C(c_A, c_B) C_2^{CC}(|\mathbf{r} - \mathbf{r}'|). \end{aligned} \quad (20)$$

In arriving at Eq. (18), the conditions $c_C = 1 - c_A - c_B$ and $c_C^o = 1 - c_A^o - c_B^o$ have been used, cross gradient concentration terms in A and B have been neglected, and the gradient

coefficients are defined by $\kappa_A = -\kappa_{AA} + \kappa_{AC} + \kappa_{CA}$ and $\kappa_B = -\kappa_{BB} + \kappa_{BC} + \kappa_{CB}$ (see Appendix A for the definition of κ_{ij} and further details).

The effective ternary correlation kernel $C_{\text{eff}}^{\text{ter}}$ is defined by X_i such that $X_A + X_B + X_C \equiv 1$ at all compositions, analogous to the case for the XPFC binary model.³³ Their particular form is chosen here to model the generic properties of eutectic systems. However, by careful alteration of other parameters, other alloy systems can be modeled, e.g., isomorphous and peritectic systems.³³ Here, the X_i used are

$$\begin{aligned} X_A(c_A, c_B) &= 3c_A^2 + 2c_Ac_B - 2c_A^3 - 2c_A^2c_B - 2c_Ac_B^2, \\ X_B(c_A, c_B) &= 2c_Ac_B + 3c_B^2 - 2c_A^2c_B - 2c_Ac_B^2 - 2c_B^3, \\ X_C(c_A, c_B) &= 1 - 3c_A^2 + 2c_A^3 - 3c_B^2 + 2c_B^3 - 4c_Ac_B \\ &\quad + 4c_A^2c_B + 4c_Ac_B^2. \end{aligned} \quad (21)$$

B. Correlation functions C_2^{ii}

The XPFC formalism is best suited for numerical simulation in Fourier space. The pure component correlation functions $C_2^{ii}(\mathbf{r} - \mathbf{r}')$ are thus constructed directly in Fourier space, where they are denoted $\hat{C}_2^{ii}(\mathbf{k})$. Each component, i , contributes a correlation function that supports the desired equilibrium crystal structure for a pure component. A Fourier space peak of $\hat{C}_2^{ii}(\mathbf{k})$,³² for a given mode j , is denoted by

$$\hat{C}_{2j}^{ii} = e^{-\frac{\sigma^2}{\sigma_{Mj}^2}} e^{-\frac{(k-k_j)^2}{2\alpha_j^2}}. \quad (22)$$

The total correlation function for component i , \hat{C}_2^{ii} , is defined by the envelope of all peaks \hat{C}_{2j}^{ii} . The first exponential in Eq. (22) sets the temperature scale via a Debye-Waller prefactor that employs an effective temperature parameter, σ . We also define an effective transition temperature, σ_{Mj} , which subsumes the effect of planar and atomic densities associated with the family of planes corresponding to mode j .³³ The second exponential sets the position of the reciprocal space peak at k_j , which defines the inverse of the interplanar spacing for the j th family of planes in the equilibrium unit cell structure of component i . Each peak is represented by a Gaussian function, with α_j being the width of the peak, j . The $\{\alpha_j\}$ have been shown in Ref. 32 to set the elastic and surface energies, as well as their anisotropic properties.

It is noted that the $\mathbf{k} = 0$ mode of all correlation functions are essentially zero. In principle, as discussed above, the $\mathbf{k} = 0$ mode of these correlation functions can have their effects implicitly reflected through local coefficients in the free energy. In the case of a pure material, a nonzero peak height at $\mathbf{k} = 0$ in the correlation function merely shifts the local free energy at densities away from the reference density, however, the stability of equilibrium structures is typically unchanged.³² The situation is similar for alloys, where the $\mathbf{k} = 0$ mode will have a negligible contribution for phases that remain relatively close to the reference density. Deviations of phases away from the reference density will be manifested in the average density dimension of the phase diagram. Here, it is assumed that the average density $n_o = 0$ to simplify the demonstration of the model. Of course, the more complex situations where both the concentration and average density need to be modeled can be treated by adding suitable $\mathbf{k} = 0$ contributions, or by choosing the appropriate coefficients in the bulk free energy.

Thus, without loss of generality, we will assume no additional constant to the correlation function \hat{C}_{2j}^{ij} here.

C. Ternary dynamics

For the case of three-component alloys, the dynamical equations of motions in Eqs. (12) and (13) reduce to

$$\begin{aligned} \frac{\partial n}{\partial t} &= M_n \nabla^2 \left(n - \eta \frac{n^2}{2} + \chi \frac{n^3}{3} + \omega \Delta F_{\text{mix}}^{\text{ter}} - C_{\text{eff}}^{\text{ter}} n \right), \\ \frac{\partial c_A}{\partial t} &= M_{c_A} \nabla^2 \left[\omega(n+1) \frac{\delta \Delta F_{\text{mix}}^{\text{ter}}}{\delta c_A} - \frac{1}{2} n \frac{\delta C_{\text{eff}}^{\text{ter}}}{\delta c_A} n - \kappa_A \nabla^2 c_A \right], \\ \frac{\partial c_B}{\partial t} &= M_{c_B} \nabla^2 \left[\omega(n+1) \frac{\delta \Delta F_{\text{mix}}^{\text{ter}}}{\delta c_B} - \frac{1}{2} n \frac{\delta C_{\text{eff}}^{\text{ter}}}{\delta c_B} n - \kappa_B \nabla^2 c_B \right], \end{aligned} \quad (23)$$

where M_n , M_{c_A} , and M_{c_B} are dimensionless mobility coefficients for density and compositions fields. They are set to 1 here, since it is the intent of this paper to introduce the model and its physical features.

D. Equilibrium properties

Ternary equilibrium is defined by co-existence of bulk phases, e.g., solid $_{\alpha}$ -solid $_{\beta}$, liquid-solid $_{\alpha}$ -solid $_{\beta}$, etc. The governing properties, e.g., partitioning, of such an equilibrium state can be determined from standard thermodynamic minimization methods. In general, for three-component alloys, free energy minimization is defined by a common plane tangent to the free energy wells of any two or three coexisting phases. This construction is a geometrical representation of the statement that the chemical potentials and grand potentials of any two phases are equal with respect to each component. Here, we construct isothermal ternary phase diagrams by examining all combinations of phase coexistence (e.g., solid $_{\alpha}$ -liquid, solid $_{\alpha}$ -solid $_{\beta}$, etc.). The procedures for calculating phase diagrams for PFC models are well documented^{18,19,31,33} and only the approach used here will be summarized.

For solid phases, the density field, which varies on atomic length scales, is approximated using a multimode approximation given by

$$n_i(\mathbf{r}) = \sum_{j=1}^{N_i} A_j \sum_{l=1}^{N_j} \exp\left(\frac{2\pi}{a_i} i \mathbf{k}_{jl} \cdot \mathbf{r}\right), \quad (24)$$

where a_i is the lattice spacing of the solid phase i and N_i denotes the number of mode families (families of planes) in the unit cell of phase i , A_j is the amplitude associated with the j th family of planes. Each mode contains N_j reciprocal lattice peaks, enumerated by the index l . Strictly speaking, there is a distinct amplitude, A_{jl} , for each reciprocal lattice peak. However, for the purposes of simplifying the construction of phase diagrams (i.e., working with the fewest number of variables to minimize), they are assumed constant leading to A_j . Each index l in the family j has a corresponding reciprocal lattice vector \mathbf{k}_{jl} , normalized by the lattice spacing.

Substituting Eq. (24) into Eq. (18), and integrating over one unit cell, the free energy can be calculated for each phase as a function of c_A , c_B and the amplitudes A_j . Since amplitudes are nonconserved fields, the resulting free energy is then minimized with respect to each A_j .³³ The result is substituted

back into the free energy. After this procedure, we are left with a free energy landscape $\mathcal{F}_{\text{sol}}^{\text{ter}}(c_A, c_B)$, where $\mathcal{F}_{\text{sol}}^{\text{ter}}$ represents an amplitude-minimized solid free energy. In keeping with the discussion of the previous sections, we assume that the average density of all phases is close to the reference density, i.e., $n_o = 0$. For the liquid phase, the free energy $\mathcal{F}_{\text{liq}}^{\text{ter}}(c_A, c_B)$ is trivially computed by setting all $A_j = 0$.⁴⁵

With the free energy landscapes of liquid and solids, the phase boundary lines between a combination of phases at a given temperature parameter, σ , are computed by solving the following set of equations simultaneously:

$$\mu_{c_A}^I = \mu_{c_A}^J, \quad \mu_{c_B}^I = \mu_{c_B}^J, \quad \Omega^I = \Omega^J, \quad (25)$$

where the last of these implies that

$$f^I - \mu_{c_A}^I c_A^I - \mu_{c_B}^I c_B^I = f^J - \mu_{c_A}^J c_A^J - \mu_{c_B}^J c_B^J. \quad (26)$$

The superscripts I and J denote any two phases in equilibrium (e.g., liquid-solid _{α}), respectively. The expressions $\mu_{c_A}^I = \partial f^I / \partial c_A$ and $\mu_{c_B}^I = \partial f^I / \partial c_B$ are the chemical potentials of phase I with respect to the concentrations c_A and c_B , respectively, with analogous definitions for $\mu_{c_A}^J$ and $\mu_{c_B}^J$. The expressions Ω^I and Ω^J are the grand potentials of phases I

and J , respectively. See Appendix B for further details on calculating phase diagrams. The set of conditions in Eq. (25), along with Eq. (B3) defining the average concentration, can be solved to find the four equilibrium concentrations (two per phase) defining coexistence on a given tie line.

1. Generic ternary eutectic alloy

A first example of the equilibrium properties of the ternary XPFC model are demonstrated for a system where all three components (A, B , and C) are structurally similar, differing only in their equilibrium lattice spacings. Here, two-dimensional (2D) square symmetry is assumed as the equilibrium structure for each pure component, which in this context implies that all \hat{C}_2^{ii} have the same number of peaks, with the corresponding ratios of their positions in reciprocal space being the same. However, each structure is differentiated by the absolute positions (k_j) of each peak. Though it has not been done in this initial work, by adjusting the widths (α_j) of each peak, each element can also be differentiated by different elastic and surface energies. The full list of parameters used to construct the phase diagrams in this section are listed in the caption of Fig. 1.

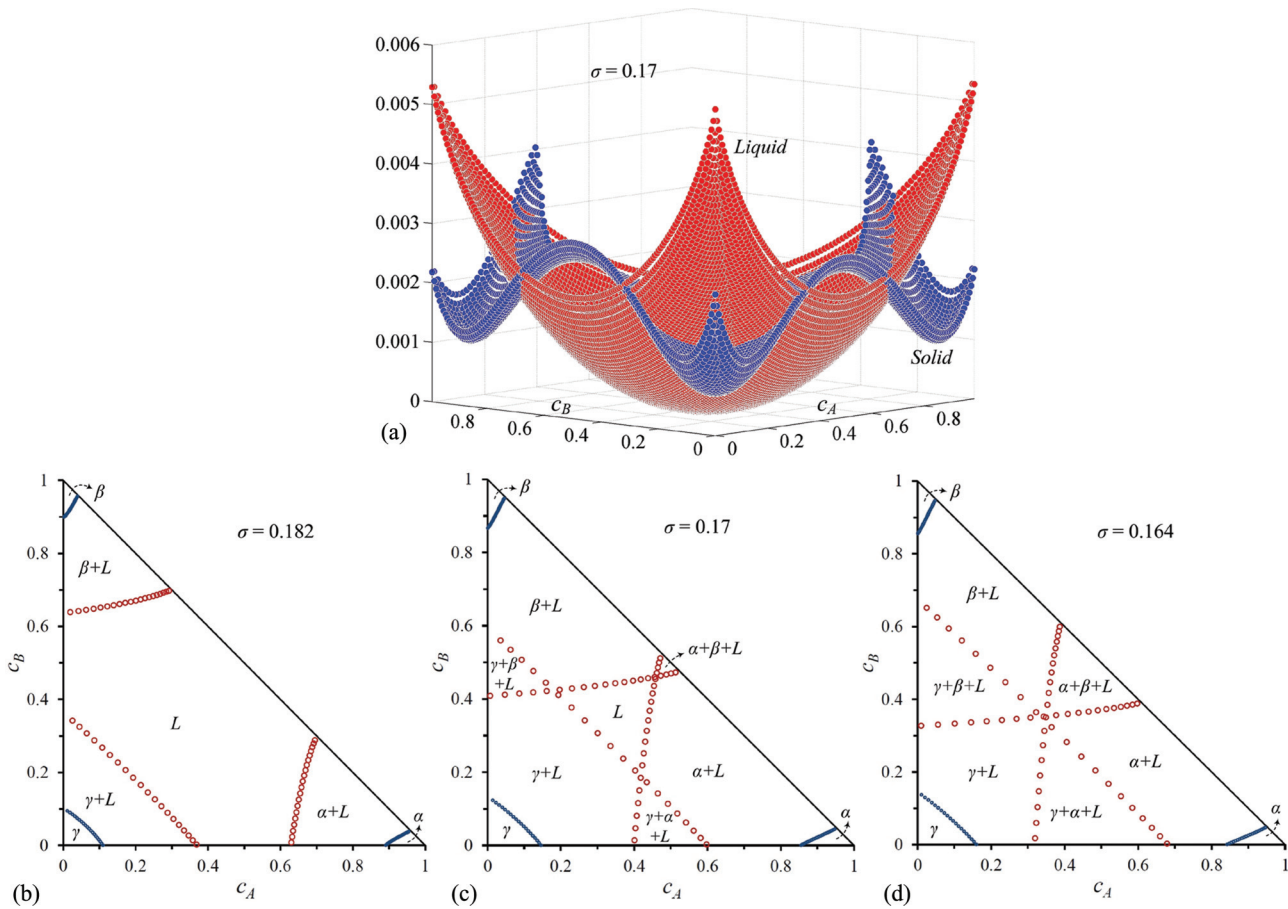


FIG. 1. (Color online) Ternary eutectic system. (a) Solid and liquid energy landscapes of a square-square-square (A - B - C) system at temperature parameter $\sigma = 0.17$. Corresponding phase diagrams at temperatures (b) $\sigma = 0.182$, (c) $\sigma = 0.17$, and (d) $\sigma = 0.164$. The parameters for ideal free energy and entropy of mixing were $\eta = 1.4$, $\chi = 1$, $\omega = 0.005$, while reference concentrations were $c_A^o = 0.333$ and $c_B^o = 0.333$. Widths of the correlations peaks are taken $\alpha_{11} = 0.8$ and $\alpha_{10} = \sqrt{2}\alpha_{11}$ for all phases (required for isotropic elastic constants in a solid phase with square symmetry³³). The peak positions for the given structures are $k_{11A} = (81/38)\pi$ and $k_{10A} = \sqrt{2}k_{11A}$ for α , $k_{11B} = (54/29)\pi$ and $k_{10B} = \sqrt{2}k_{11B}$ for β and $k_{11C} = 2\pi$ and $k_{10C} = \sqrt{2}k_{11C}$ for γ . The effective transition temperatures are set to $\sigma_{Mj} = 0.55$ for all family of planes in all phases. The concentrations on the isothermal phase diagrams are read in a Cartesian coordinate system.

Allowing all three components to have square structural symmetry, at sufficiently low temperature, we can construct a bulk solid free energy landscape describing multiple solid phases, described by an effective lattice parameter (a^{ter}) that is a weighted average of the individual lattice parameters of all three components, using the interpolation functions of Eq. (21), namely, $a^{\text{ter}} = a_A X_A + a_B X_B + a_C X_C$. This leads to the solid-liquid free energy landscape in Fig. 1(a) for $\sigma = 0.17$. The corresponding isothermal phase diagram is illustrated in Fig. 1(c), which is constructed from the coexistence lines calculated between the liquid phase and the different solid-solution phases, using the set of conditions in Eq. (25). Figure 1(b) shows an isothermal cut at a higher temperature, i.e., $\sigma = 0.182$, depicting an increased region where the bulk liquid is stable compared to the solid phases. At sufficiently low temperature, the free energy admits eutectic coexistence of three phases. We construct an isothermal cut right above the

eutectic temperature, i.e., at $\sigma = 0.164$, shown in Fig. 1(d). The corresponding concentrations c_A and c_B in Fig. 1, are given as fractions, where unity represents pure A or B, respectively, along each axis of the phase diagram.

2. Simplified Al-Cu-Mg type alloy

The parameters of the ternary XPFC model can be chosen to produce sections of experimental phase diagrams qualitatively, as in the work of Fallah *et al.*,⁴⁶ where the present ternary model is used to model precipitation in a 2D representation of the Al-Cu-Mg system. Here, we demonstrate how the equilibrium properties of a portion of the Al-rich (simplified) part of the Al-Cu-Mg phase diagram can be described quantitatively by the ternary XPFC model. An experimental phase diagram at 400 °C is shown for reference in Fig. 2(b), taken from Ref. 47.

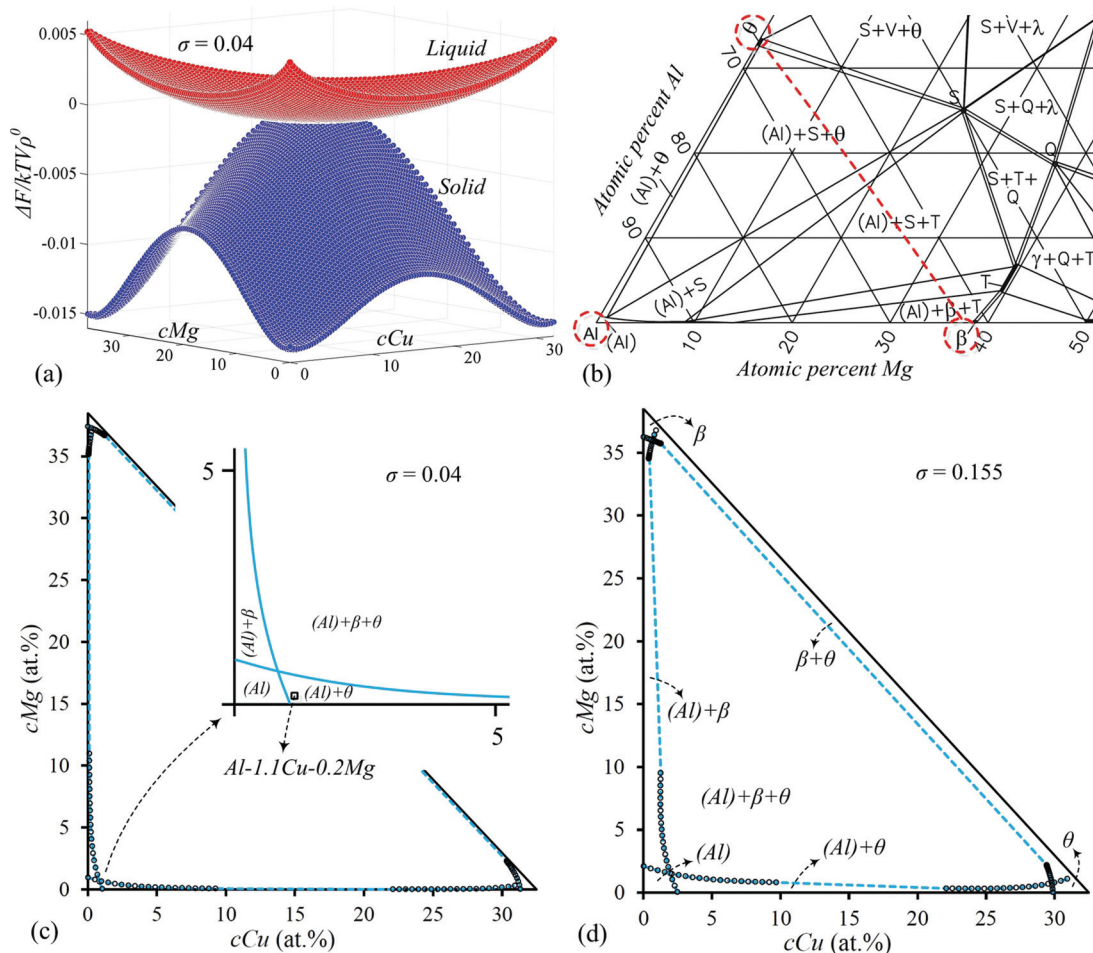


FIG. 2. (Color online) Al-Cu-Mg phase diagram. (a) Solid and liquid energy landscapes of a square-square-square [(Al)- β - θ] system at temperature $\sigma = 0.04$, (b) The Al-rich side of an isothermal cut (at 400 °C) from the experimental phase diagram of the Al-Cu-Mg system taken from Ref. 47. Dashed circles mark the regions of the Al-rich (Al), Cu-rich (θ), and Mg-rich (β) regions considered for reconstruction by the model phase diagram. Reconstructed phase diagrams at temperatures (c) $\sigma = 0.04$ and (d) $\sigma = 0.155$. The parameters for ideal free energy and entropy of mixing were $\eta = 1.4$, $\chi = 1$, $\omega = 0.005$, $c_{\text{Cu}}^o = 0.333$, and $c_{\text{Mg}}^o = 0.333$. Widths of the correlations peaks are $\alpha_{11} = 0.8$ and $\alpha_{10} = \sqrt{2}\alpha_{11}$ for all phases. The peak positions are $k_{11(\text{Al})} = 2\pi$, $k_{10(\text{Al})} = \sqrt{2}k_{11(\text{Al})}$, $k_{11\theta} = (2.0822)\pi$, $k_{10\theta} = \sqrt{2}k_{11\theta}$, $k_{11\beta} = (1.8765)\pi$, and $k_{10\beta} = \sqrt{2}k_{11\beta}$. For all family of planes, $\sigma_{Mj} = 0.55$, in all phases. The maxima in concentrations c_{Cu} and c_{Mg} are rescaled from unity, 1, to correspond to the Cu and Mg content in the θ and β phases given by the experimental phase diagram, i.e., ≈ 32.5 and ≈ 38.5 at.%, respectively. The concentrations on the isothermal phase diagrams are read in a Cartesian coordinate system.

Consider the part of the phase diagram for (Al) $-\beta$ $-\theta$ outlined by the red dashed line and circled solid phases in the experimental phase diagram shown in Fig. 2(b), and ignoring the (Al) + S and (Al) + β + T phase regions. In the dilute-Mg region, a eutectic transition occurs between the Al-rich, (Al)-fcc phase, and an intermediate phase θ which has a tetragonal crystal structure. The eutectic system of (Al) $-\theta$ has a small solubility for Mg, however, past the maximum solubility limit, there exists other intermediate phases terminating at the cubic β phase. The equilibrium lattice constants (and thus the positions of the reciprocal space peaks) of θ and β phases are determined by interpolating between those of Al with 32.5 at.% Cu and Al with 38.5 at.% Mg, respectively. For simplicity, we assume a square structural symmetry for all three equilibrium phases, and like the preceding section, the effective lattice constant is interpolated by weighting by local solute compositions, c_{Cu} and c_{Mg} . The parameters (η, χ, ω), along with the peak widths α_j are chosen to give a satisfactory mapping of the solubility limits of the (Al) phase for Cu and Mg to those in the experimental phase diagram of Fig. 2(b), for a range of temperature parameters (σ). The full list of parameters used to construct the phase diagrams in this subsection are listed in the caption of Fig. 2.

Figure 2(a) shows the free energy landscape for the solid at $\sigma = 0.04$. Figure 2(c) shows the corresponding isothermal phase diagram at $\sigma = 0.04$, where the inset shows a zoomed in image of the Al-rich corner. Comparing the inset with the experimental phase diagram, reasonable agreement is evident between the calculated and the experimental phase diagram sections. Figure 2(d) shows the isothermal phase diagram for $\sigma = 0.155$. At this higher temperature (still below the eutectic), there is an increase in the solubility limits of the phase boundaries. Section IV C will use this phase diagram to demonstrate solid-state precipitation.

IV. APPLICATIONS

The binary XPFC approach was previously demonstrated as a tool with which to model the role of defects and elasticity in structural phase transformations that operate over diffusive time scales. Further to these capabilities, the ability to have multicomponent interactions between solute atoms and defects now makes it possible to examine much more complex interactions of the above atomic-scale effects with different solutes, and their diffusion. This capability opens a myriad of possibilities for applications for microstructure engineering in materials. This section showcases some applications of the XPFC multicomponent model presented in this work. In particular, using the phase diagrams from the previous section, we demonstrate dendritic and eutectic solidification and precipitation in the presence of ternary components. These phenomena are paradigms of microstructure evolution of relevance to materials engineering applications and are strongly influenced by diffusion of impurities, elastic strain, crystal anisotropy, and defect structures.

A. Dendritic solidification

Dendritic solidification arises when a supercooled liquid is quenched into the solid-liquid coexistence part of the phase

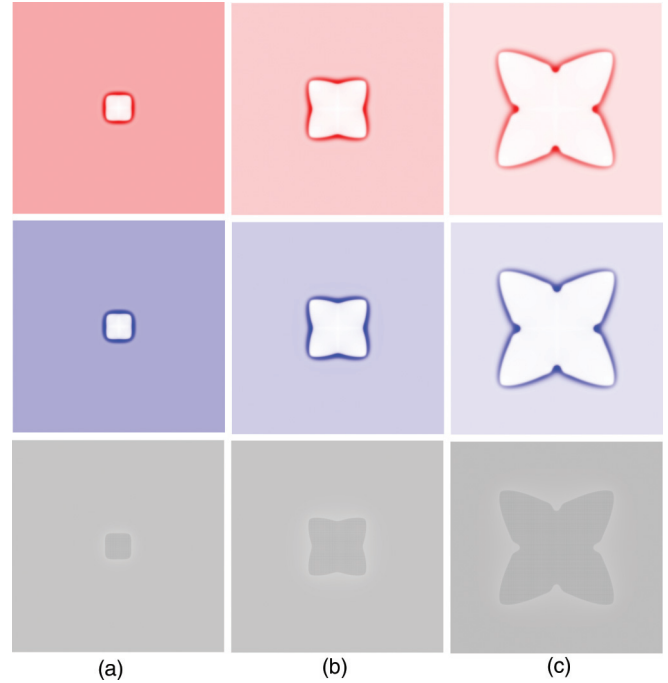


FIG. 3. (Color online) Early-time dendritic solidification in a ternary alloy, simulated using the phase diagram of Fig. 1(b). The quench temperature is $\sigma = 0.182$ and the initial solute compositions are uniform and set to the alloy averages, $\bar{c}_A = 0.1$ and $\bar{c}_B = 0.1$. Each column of images represents a different time during the simulation. The times shown are (a) 1000, (b) 3000, and (c) 7000 iterations. From bottom to top, each row displays the progression of n , c_B , and c_A , respectively, with c_A plotted in the color range from white (lowest concentration) to red (highest concentration) and c_B is plotted in the color range from white (lowest concentration) to blue (highest concentration).

diagram. Figure 3 shows snapshots in time of a dendritic crystal in a ternary alloy. The simulation was done using the phase diagram in Fig. 1(b). Simulations were conducted in a 2D domain of size $768a \times 768a$, where a is the lattice spacing. A uniform grid spacing and discrete time of $\Delta x = 0.125a$ and $\Delta t = 3$ were used and equations of motion, Eqs. (23), were solved semi-implicitly in Fourier space. The initial conditions consisted of a small circular seed of diameter, $d = 8a$ of γ phase, seeded in liquid at a temperature of $\sigma = 0.182$. The initial concentration of solute components A and B was uniform in both phases and set to the values $\bar{c}_A = 0.1$ and $\bar{c}_B = 0.1$. Several time slices of the simulation domain, showing the fields (n , c_A , and c_B) at early times, are shown in Fig. 3.

As time progresses during the simulation, Figs. 3(a)–3(c), dendritic growth is evident. The crystal develops a characteristic fourfold symmetry of the underlying square crystal structure, produced with the correlation function for the given pure component of the γ phase. The top two rows show the time evolution of the concentration fields (from left to right), c_A and c_B , respectively, indicating the interface boundary layer for each component. Both solutes, A and B , reach their maximum solute content at the interface of the growing dendrite, in agreement with the solute rejection mechanism of crystal

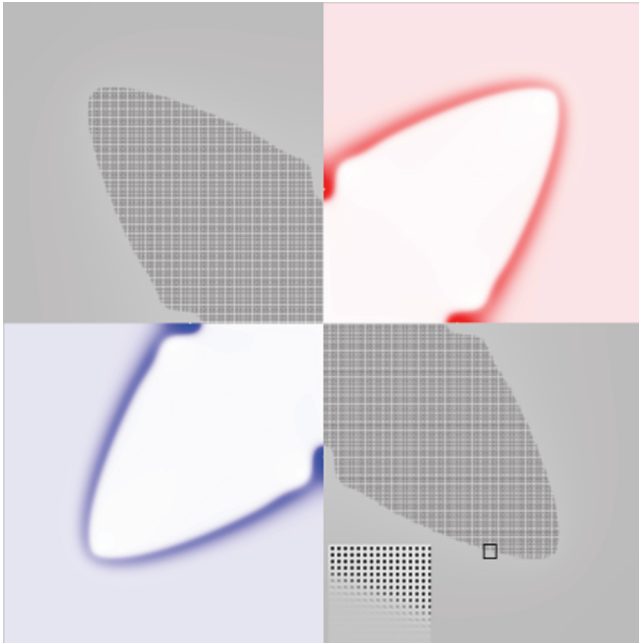


FIG. 4. (Color online) Dendritic solidification at time, $t = 10000$, displaying the values of all three fields. The top left and bottom right quadrants show the density field, n . The inset on the bottom right is a zoomed-in image of the rectangular area marked in black, revealing the structure of the underlying square lattice and density wave structure through the interface. Top right quadrant shows c_A , with color range white (low concentration) to red (high concentration), while bottom left shows c_B , with color range white (low concentration) to red (high concentration). Both show the high solute content at the interface.

growth. The bottom row shows the evolution of the density. There is also evidence of the associated density jump at the interface between solid and liquid phases as depicted by the light halolike region around the interface. Figure 4 shows a composite view of the dendrite at later time, highlighting in each quadrant one of the three fields. This simulation depicts multiple diffusing species, density changes and surface tension anisotropy. In a larger numerical domain (where multiple dendrites can be grown), grain boundaries would also naturally emerge. It is noteworthy that these physical ingredients arise self-consistently and are very straightforward to simulate numerically. We also note that side branching of the growing dendrite is not observed in Fig. 3 due to the size of the simulation domain and the exclusion of thermal noise in the dynamical equations.

B. Eutectic solidification

Highly concentrated alloys feature solidification of coexisting solid phases. An example of this is eutectic growth, where co-existing solid phases grow by co-operative diffusion, a mechanism that allows eutectic colonies to grow simultaneously. Figure 5 shows a time sequence of a simulation of a ternary eutectic colony for the Al-Cu-Mg system studied in the previous section. The simulation was done using the phase diagram in Fig. 2(d). The temperature parameter was set at $\sigma = 0.164$, with alloy concentrations $\bar{c}_A = 0.6$ and

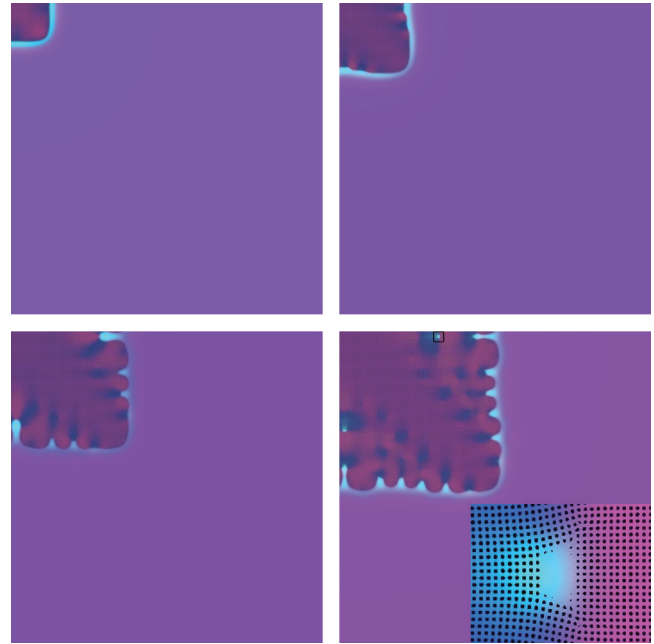


FIG. 5. (Color online) Binary eutectic solidification in a presence of a ternary species; simulated using the phase diagram of Fig. 1(d). The quench temperature is $\sigma = 0.164$ and the initial solute compositions were set $c_A = 0.82$ and $c_B = 0.005$ for the initial seed, and the lever rule for the remaining liquid. Time evolves from top left image to bottom right. Here, bright purple represents high concentration values of c_A and with little c_B , dark blue represents low concentrations c_A and c_B , while bright blue regions present relatively moderate amounts of c_A and c_B . Inset in the bottom right image is a zoomed-in image of the rectangular area marked in black, revealing the structure of the underlying square lattice and concentration profile. One quarter of simulation domain is shown.

$\bar{c}_B = 0.025$, respectively. The system was initialized with an initial circular seed of the α -phase at compositions $c_A = 0.82$ and $c_B = 0.005$, while the remaining liquid was set as to satisfy the lever rule for each solute species. As the system evolves, the seed initially becomes dendritic, as is evident by the emerging fourfold symmetry of the crystal. During further growth, because of solute depletion, an instability occurs that causes the finger like growth of the α phase, admitting subsequent nucleation of the secondary γ phase in regions where there is a depletion of species A. After the emergence and growth of γ , there exists an accumulation zone of A, which then allows further growth or nucleation of α . This process is repeated throughout the evolution of the system giving rise to the unique pattern seen in the last frame on the bottom right of Fig. 5. This method of growth; solute depletion, nucleation; solute accumulation, nucleation, and further growth may be a primary mechanism of eutectic formation in alloy systems. In this demonstration, not only is the effect of the effective correlation function apparent, controlling the emergence of phases as a function of the local composition, but there is evidence of topological defects, elasticity, and secondary phase nucleation, all of which are captured naturally and self-consistently.

C. Solute clustering and precipitation

Many properties of engineering alloys are typically attained through downstream processing following solidification. These downstream processes typically involve either thermomechanical manipulations or heat treatment of the as-cast microstructure. One of the most important aims is to induce certain phase transformations in the as-cast primary solid matrix to help strengthen alloys, a process known as precipitation hardening. In this section, we demonstrate this process using the ternary XPFC model developed in this work. In particular, we illustrate the initial stages of a heat treatment process leading to solute clustering, the precursor stage of precipitation in Al-Cu-Mg alloys. The details of this process have been reported elsewhere.⁴⁶

Solute clustering/early-stage precipitation simulations were performed using the equilibrium properties calculated for the (Al)- β - θ system in Figs. 2(c) and 2(d). Simulations were performed on a 2D rectangular mesh with grid spacing $\Delta x = 0.125$ and time step $\Delta t = 10$. Dynamical equations were solved semi-implicitly in Fourier space. Initial conditions consisted of distorted single-phase structures, through the introduction of a uniform distribution of dislocations, and a uniform composition everywhere of $c_{Cu} = 1.1$ and $c_{Mg} = 0.2$

at.%. All simulations were initially solutionized for some time at $\sigma = 0.155$, following which they were quenched/aged at a temperature $\sigma = 0.04$. During ageing, small clusters initially appear with higher Mg and/or Cu content than that of the matrix. As time progresses, some of these clusters decrease in size and Cu-Mg-content, or vanish entirely. A few, however, stabilize, as shown by the typical stabilized clusters “a” and “b” in Figs. 6(a)–6(f) for Al-1.1Cu and Al-1.1Cu-0.2Mg alloys, respectively. In contrast, for either alloy, when we increase the ageing temperature within the single-phase (Al) region, e.g., $\sigma = 0.145$, no clustering is observed and the initial distortions are removed from the matrix.

Experiments in quenched/aged Al-Cu and Al-Cu-Mg alloys^{48–50} have found increasing evidence that the interaction of ternary impurities and quenched-in defects such as dislocations⁵¹ dynamically reduce the local nucleation barrier for precipitation at locations in the matrix. We have also found that the addition of Mg into an Al-1.1Cu alloy promotes clustering and refinement of the final microstructure, as seen in the simulation data of Fig. 6. The clustering phenomenon observed in these simulations can be attributed to the propensity for solute segregation to defects and surrounding areas to relieve stresses induced by the presence of said defects, in this

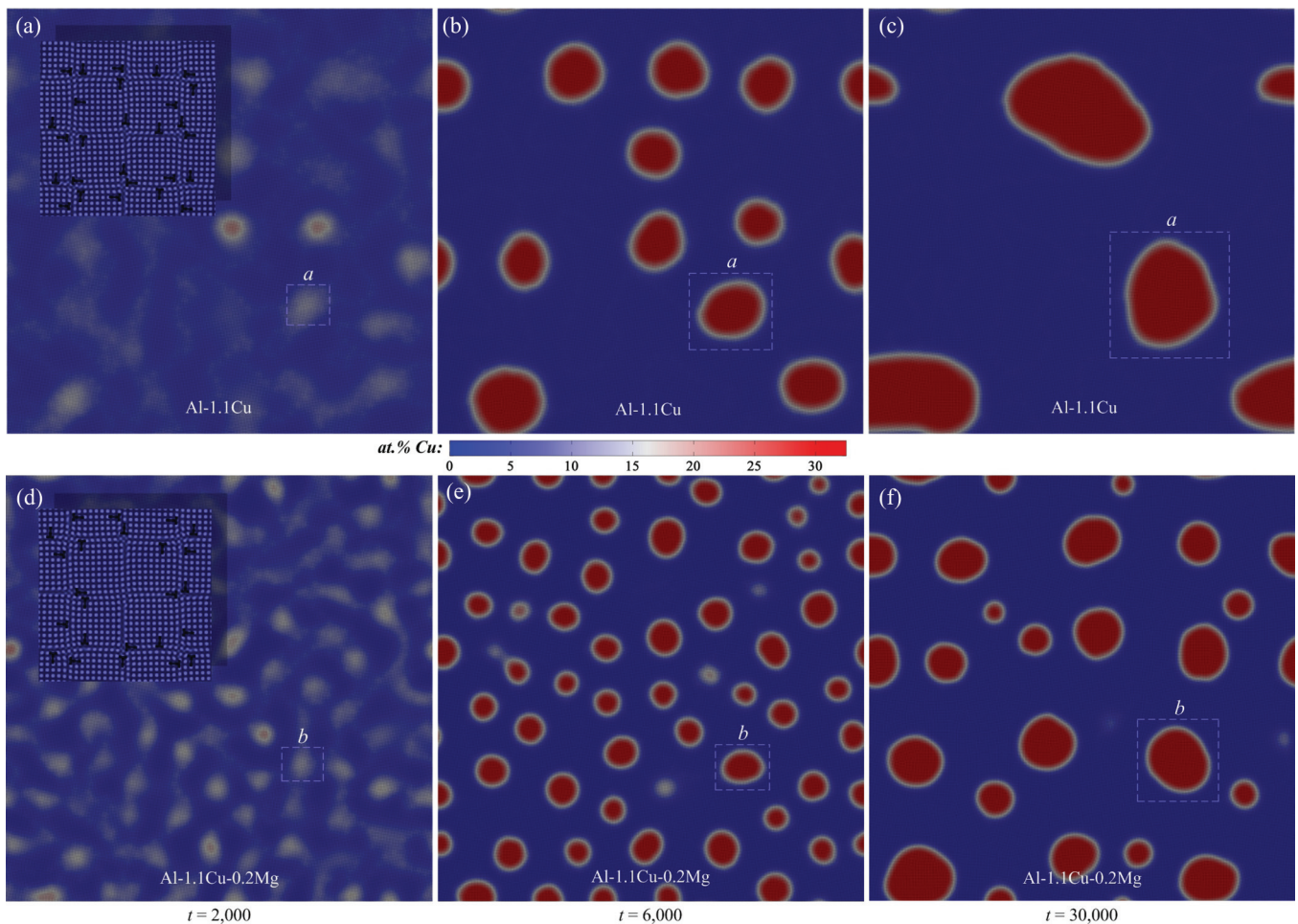


FIG. 6. (Color online) Time evolution of clusters in solutionized/quenched (a)–(c) Al-1.1Cu and (d)–(f) Al-1.1Cu-0.2Mg alloys at $\sigma = 0.04$. The insets in (a) and (d) show the initial distorted/damaged single-phase structures, with dislocations clearly marked, for each set of simulations.

case dislocations. As more solute aggregates to dislocations, the size of the cluster increases but the structural nature of the cluster also begins to approach that of the next nearest stable solid phase. As this process continues and the ever growing cluster attracts more solute, it creates additional stresses in the surrounding matrix. This in turn draws nearby dislocations to the cluster in attempts to relieve these additional stresses caused by solute accumulation. An extensive investigation of solute clustering mechanisms, in presence of quenched-in bulk crystal defects, has been done through a quantitative analysis of the system energetics in binary alloys in Ref. 36 and recently in ternary alloys, using the present model.⁴⁶

V. SUMMARY

This paper reported a phase-field crystal model for structural phase transformations (XPFC) in multicomponent alloys. The details of the model derivation were discussed. A simplified version of the model was specialized for ternary alloys and its equilibrium properties were shown. The dynamics of the model were demonstrated on three phenomena of relevance to microstructure evolution in materials science.

This is the first multicomponent PFC model, and as such is able to capture the complex kinetics of solidification, eutectic growth and elastic and plastic effects on solid state processes, such as clustering and precipitate growth. This model has been used in a separate work⁴⁶ to support recent experiments on the elusive mechanisms of the early stages of clustering and precipitation.

The phase-field crystal methodology was introduced to create a bridge between the atomic and traditional phase-field regimes. As a relatively novel method, many works in this area of materials science are working to validate the physics of PFC models. As the first phase-field crystal model for N -component alloys, this work has demonstrated some important thermodynamic and kinetic properties of the model. Moreover, aside from the model's quantitative and self-consistent nature, it is particularly simple to operate numerically. It is expected that this model can thus be used to elucidate the role of multiple solutes in phenomena governed by atomic-scale elasticity and defects operating on diffusional time scales.

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APPENDIX A: LONG-WAVELENGTH LIMIT

In Sec. II B, we reduced the free energy in Eq. (7) into a simplified multicomponent XPFC energy functional. In the process of doing this, we simplified terms by considering the long-wavelength limit where the concentration varies much more slowly than the density field. This appendix details the

steps of how some terms of Eq. (7) can be simplified to derive the simplified free energy functional in Eq. (9).

1. Terms coupling product of c_i and c_j with C_2^{ij}

We begin first with terms involving a coupling of two concentration fields with a correlation function. As a concrete example, consider the term

$$\mathcal{G} = -\frac{1}{2} \sum_{i,j} \int d\mathbf{r} c_i(\mathbf{r}) \int d\mathbf{r}' C_2^{ij}(|\mathbf{r} - \mathbf{r}'|) c_j(\mathbf{r}') \quad (\text{A1})$$

in Eq. (7), where we have used the more explicit notation for clarity. (The other terms follow analogously.) To proceed, we rewrite the correlation function in a Fourier series of the form

$$C_2^{ij}(|\mathbf{r} - \mathbf{r}'|) = \int d\mathbf{k} \hat{C}_2^{ij}(|\mathbf{k}|) e^{i\mathbf{k}\cdot\mathbf{r}} e^{-i\mathbf{k}\cdot\mathbf{r}'}. \quad (\text{A2})$$

Substituting Eq. (A2) into Eq. (A1) yields

$$\tilde{\mathcal{G}} = -\frac{1}{2} \sum_{i,j} \int d\mathbf{r} c_i(\mathbf{r}) \int d\mathbf{k} \hat{C}_2^{ij}(|\mathbf{k}|) \hat{c}_j(\mathbf{k}) e^{i\mathbf{k}\cdot\mathbf{r}}, \quad (\text{A3})$$

where we define

$$\hat{c}_j(\mathbf{k}) \equiv \int d\mathbf{r}' c_j(\mathbf{r}') e^{-i\mathbf{k}\cdot\mathbf{r}'}. \quad (\text{A4})$$

Considering the long-wavelength limit, we take a Taylor series expansion of the correlation function in powers of \mathbf{k}^2 around $\mathbf{k} = 0$. This results in

$$\tilde{\mathcal{G}} = -\frac{1}{2} \sum_{i,j} \int d\mathbf{r} c_i(\mathbf{r}) \int d\mathbf{k} \sum_{l=0}^{\infty} \frac{1}{l!} (\mathbf{k}^2)^l \left. \frac{\partial^l \hat{C}_2^{ij}}{\partial (\mathbf{k}^2)^l} \right|_{\mathbf{k}=0} \hat{c}_j(\mathbf{k}) e^{i\mathbf{k}\cdot\mathbf{r}}. \quad (\text{A5})$$

We note that to invoke the long wavelength limit, we could have also Taylor expanded the concentration, $c_j(\mathbf{r}')$, at $\mathbf{r}' = \mathbf{r}$ as is done in Refs. 25–27 or employed the multiscale expansion used in Refs. 40 and 41. All these methods, though different and require different mathematical treatments, are found to be equivalent. Retaining, to lowest order, terms up to order $l = 1$, we have

$$\tilde{\mathcal{G}} = -\frac{1}{2} \sum_{i,j} \int d\mathbf{r} c_i(\mathbf{r}) \int d\mathbf{k} \hat{C}_2^{ij}(|\mathbf{k}|) \Big|_{\mathbf{k}=0} \hat{c}_j(\mathbf{k}) e^{i\mathbf{k}\cdot\mathbf{r}} - \frac{1}{2} \sum_{i,j} \int d\mathbf{r} c_i(\mathbf{r}) \int d\mathbf{k} \mathbf{k}^2 \left. \frac{\partial \hat{C}_2^{ij}}{\partial (\mathbf{k}^2)} \right|_{\mathbf{k}=0} \hat{c}_j(\mathbf{k}) e^{i\mathbf{k}\cdot\mathbf{r}}. \quad (\text{A6})$$

Using the definition of the inverse Fourier transform, we recast Eq. (A6) as

$$\begin{aligned} \tilde{\mathcal{G}} = & -\frac{1}{2} \sum_{ij}^N \gamma_{ij} \int d\mathbf{r} c_i(\mathbf{r}) c_j(\mathbf{r}) \\ & -\frac{1}{2} \sum_{ij}^N \kappa_{ij} \int d\mathbf{r} c_i(\mathbf{r}) (-\nabla^2) c_j(\mathbf{r}), \end{aligned} \quad (\text{A7})$$

where we have used the following definitions:

$$\gamma_{ij} \equiv \hat{C}_2^{ij}(|\mathbf{k}|) \Big|_{\mathbf{k}=0} \quad (\text{A8})$$

and

$$\kappa_{ij} \equiv \frac{\partial \hat{C}_2^{ij}}{\partial (\mathbf{k}^2)} \Big|_{\mathbf{k}=0}. \quad (\text{A9})$$

It is thus clear that the first term in Eq. (A7) will contribute terms that renormalize the coefficient of the c_i^2 terms in the entropy of mixing, if Eq. (9) were expanded about $c_i = c_i^o$. In this work, the γ_{ij} terms are neglected, and their role is subsumed in an effective manner, for convenience, into the prefactor ω in Eq. (9). The second term in Eq. (A7) can be recast into gradient energy terms, which when the model is reduced to systems described by solute compositions become analogous to those used in Cahn-Hilliard or Ginzburg-Landau theories. To do so, we perform integration by parts, yielding

$$\begin{aligned} \tilde{\mathcal{G}} = & -\frac{1}{2} \sum_{ij}^N \gamma_{ij} \int d\mathbf{r} c_i(\mathbf{r}) c_j(\mathbf{r}) \\ & -\frac{1}{2} \sum_{ij}^N \kappa_{ij} \int d\mathbf{r} \nabla c_i(\mathbf{r}) \cdot \nabla c_j(\mathbf{r}). \end{aligned} \quad (\text{A10})$$

In this work, for simplicity, we neglect cross gradient terms in composition. We note that such cross terms can become important when studying certain phenomena and/or when higher-order alloying interactions are considered. Note the correct signs of the gradient terms are produced as expected, since $\kappa_{ij} > 0$, when considering a system described generally using a concentration for each solute species. In particular, when the system is described in terms of solute concentrations, Cahn-Hilliard like gradient terms are recovered. As an example, consider the simplified ternary model described in the text by compositions c_A , c_B and c_C . Eliminating one of the concentrations, i.e., $c_C = 1 - c_A - c_B$, we have in terms of gradients (ignoring cross gradients),

$$\begin{aligned} \tilde{\mathcal{G}}_{\text{CH}} = & -\frac{1}{2} \int d\mathbf{r} (\kappa_{AA} |\nabla c_A|^2 - \kappa_{AC} |\nabla c_A|^2 - \kappa_{CA} |\nabla c_A|^2) \\ & -\frac{1}{2} \int d\mathbf{r} (\kappa_{BB} |\nabla c_B|^2 - \kappa_{BC} |\nabla c_B|^2 - \kappa_{CB} |\nabla c_B|^2) \\ = & \frac{1}{2} \int d\mathbf{r} (\kappa_A |\nabla c_A|^2 + \kappa_B |\nabla c_B|^2), \end{aligned} \quad (\text{A11})$$

where

$$\begin{aligned} \kappa_A &= -\kappa_{AA} + \kappa_{AC} + \kappa_{CA}, \\ \kappa_B &= -\kappa_{BB} + \kappa_{BC} + \kappa_{CB}. \end{aligned} \quad (\text{A12})$$

Equation (A11) yields Cahn-Hilliard like gradients with $\kappa_A > 0$ and $\kappa_B > 0$.

2. Correlation kernels containing linear terms in n

To demonstrate the long wavelength limit of terms linear in density in Eq. (7), we consider, as an example, the term

$$\mathcal{H} = -\frac{1}{2} \sum_{i,j}^N \int d\mathbf{r} c_i^o c_j(\mathbf{r}) \int d\mathbf{r}' C_2^{ij}(|\mathbf{r} - \mathbf{r}'|) n(\mathbf{r}'). \quad (\text{A13})$$

Substituting the Fourier series expansion of the correlation function, Taylor expanding the correlation as in Eq. (A5) (retaining the lowest order term), and taking the inverse Fourier transform yields

$$\begin{aligned} \tilde{\mathcal{H}} = & -\frac{1}{2} \sum_{i,j}^N \gamma_{ij} \int d\mathbf{r} c_i^o c_j(\mathbf{r}) n(\mathbf{r}) \\ & -\frac{1}{2} \sum_{i,j}^N \kappa_{ij} \int d\mathbf{r} c_i^o c_j(\mathbf{r}) (-\nabla^2) n(\mathbf{r}), \end{aligned} \quad (\text{A14})$$

where γ_{ij} and κ_{ij} are defined by Eqs. (A8) and (A9), respectively.

The density, $n(\mathbf{r})$, in Eq. (A14) is rapidly varying. Its leading order representation is defined by a single-mode approximation of the form

$$n(\mathbf{r}) = \sum_m A_m(\mathbf{r}) e^{i\mathbf{q}_m \cdot \mathbf{r}}, \quad (\text{A15})$$

where \mathbf{q}_m are the reciprocal lattice vectors and $A_m(\mathbf{r})$ are slowly varying amplitudes corresponding to each reciprocal lattice vector, m . Substituting Eq. (A15) into Eq. (A14) gives

$$\begin{aligned} \tilde{\mathcal{H}} = & -\frac{1}{2} \sum_{i,j}^N \gamma_{ij} \sum_m \int d\mathbf{r} c_i^o c_j(\mathbf{r}) A_m(\mathbf{r}) e^{i\mathbf{q}_m \cdot \mathbf{r}} \\ & + \frac{1}{2} \sum_{i,j}^N \kappa_{ij} \sum_m \int d\mathbf{r} c_i^o c_j(\mathbf{r}) \nabla^2 (A_m(\mathbf{r}) e^{i\mathbf{q}_m \cdot \mathbf{r}}). \end{aligned} \quad (\text{A16})$$

Expanding the Laplacian in Eq. (A16) gives

$$\begin{aligned} \tilde{\mathcal{H}} = & -\frac{1}{2} \sum_{i,j}^N \gamma_{ij} \sum_m \int d\mathbf{r} c_i^o c_j(\mathbf{r}) A_m(\mathbf{r}) e^{i\mathbf{q}_m \cdot \mathbf{r}} \\ & + \frac{1}{2} \sum_{i,j}^N \kappa_{ij} \sum_m \int d\mathbf{r} c_i^o c_j(\mathbf{r}) e^{i\mathbf{q}_m \cdot \mathbf{r}} \mathcal{L}_m A_m(\mathbf{r}), \end{aligned} \quad (\text{A17})$$

where $\mathcal{L}_m \equiv \nabla^2 + 2i\mathbf{q}_m \cdot \nabla - \mathbf{q}_m^2$ is a covariant operator that assures rotational invariance of the free energy in the long wavelength limit. It is noted that each term in Eq. (A17) only contains one rapidly oscillating variable, i.e., $e^{i\mathbf{q}_m \cdot \mathbf{r}}$. If we apply the so-called ‘‘quick and dirty’’⁵² analog of the volume averaging method employed in Refs. 26 and 27 (which amounts to decoupling slowly varying fields inside integrals from rapidly varying phase factors, thus making the integrals effectively vanish when integrated over one unit), we obtain $\tilde{\mathcal{H}} \approx 0$.

It is straightforward to show that all other terms in Eq. (7) that are linear in n , such as

$$\mathcal{H} = -\frac{1}{2} \sum_{i,j}^N \int d\mathbf{r} n(\mathbf{r}) c_i(\mathbf{r}) \int d\mathbf{r}' C_2^{ij}(|\mathbf{r} - \mathbf{r}'|) c_j(\mathbf{r}'), \quad (\text{A18})$$

similarly vanish upon coarse graining. It should also be evident from the above considerations that if Eq. (A13) contained an $n(\mathbf{r}) \cdots n(\mathbf{r}')$ combination, then Eq. (A17) would contain terms with phase factors of different combinations of sums of two reciprocal lattice vectors. Some of these two-vector combinations would add up to zero causing their corresponding terms to survive upon integration.

3. Volume averaging

Equation (A17) can more formally be analyzed using a volume averaging convolution operator,²⁶ defined by

$$\langle f(\mathbf{r}) \rangle_V \equiv \int_{-\infty}^{\infty} d\mathbf{r}' f(\mathbf{r}') \chi_V(\mathbf{r} - \mathbf{r}'), \quad (\text{A19})$$

where $f(\mathbf{r}')$ is the function being coarse grained and V is the coarse graining volume. The function χ_V in the integrand of Eq. (A19) is a smoothing function that is normalized to unity, i.e.,

$$\int_{-\infty}^{\infty} d\mathbf{r} \chi_V(\mathbf{r} - \mathbf{r}') \equiv 1. \quad (\text{A20})$$

A convenient form of χ_V is given by

$$\chi_V(\mathbf{r} - \mathbf{r}') = \frac{1}{\sqrt{\pi}V} e^{-\frac{(\mathbf{r}-\mathbf{r}')^2}{V^2}}. \quad (\text{A21})$$

In the long-wavelength limit, $L_c \gg L \gg a$ where $L \sim V^{1/d}$, in d dimensions, while L_c is the length scale of variation of the concentration field. This condition implies that the function $\chi_V(\mathbf{r})$ varies on dimensions much larger than the lattice constant $a = 2\pi/|\mathbf{q}_m|$ but much less than the length scale of variation of the concentration $c_i(\mathbf{r})$. Equation (A19) defines a noninvertible limiting procedure that can be used to average a function over some volume.

It is instructive to apply the volume averaging procedure to the first term in Eq. (A17). For convenience, we define $\phi(\mathbf{r}) \equiv c_i^o c_j(\mathbf{r}) A_m(\mathbf{r})$. It is noted that $\phi(\mathbf{r})$ varies on scales much larger than the lattice constant since it is comprised of slowly varying functions. Using the definition of $\phi(\mathbf{r})$, the first integral of Eq. (A17) can be written as

$$\begin{aligned} \tilde{\mathcal{H}}_V &= -\frac{1}{2} \sum_{i,j}^N \gamma_{ij} \sum_m \int d\mathbf{r}' \left[\int d\mathbf{r} \chi_V(\mathbf{r} - \mathbf{r}') \right] \phi(\mathbf{r}') e^{i\mathbf{q}_m \cdot \mathbf{r}'} \\ &= -\frac{1}{2} \sum_{i,j}^N \gamma_{ij} \sum_m \int d\mathbf{r} \left[\int d\mathbf{r}' \chi_V(\mathbf{r} - \mathbf{r}') \phi(\mathbf{r}') e^{i\mathbf{q}_m \cdot \mathbf{r}'} \right], \end{aligned} \quad (\text{A22})$$

Since $\phi(\mathbf{r}')$ varies more slowly than the scale of variation of χ_V , it is reasonable to expand it in a Taylor series about $\mathbf{r}' = \mathbf{r}$. Substituting $\phi(\mathbf{r}') = \phi(\mathbf{r}) + \nabla\phi(\mathbf{r}) \cdot (\mathbf{r} - \mathbf{r}')$ into the

above expression leads to

$$\begin{aligned} \tilde{\mathcal{H}}_V &= -\frac{1}{2} \sum_{i,j}^N \gamma_{ij} \sum_m \int d\mathbf{r} \left[\phi(\mathbf{r}) \int d\mathbf{r}' \chi_V(\mathbf{r} - \mathbf{r}') e^{i\mathbf{q}_m \cdot \mathbf{r}'} \right. \\ &\quad \left. + \nabla\phi(\mathbf{r}) \cdot \int d\mathbf{r}' \chi_V(\mathbf{r} - \mathbf{r}') (\mathbf{r} - \mathbf{r}') e^{i\mathbf{q}_m \cdot \mathbf{r}'} + \dots \right]. \end{aligned} \quad (\text{A23})$$

The noninvertible procedure was introduced in the second line of Eq. (A22). In the long-wavelength limit, when $|\mathbf{q}_m|L \rightarrow \infty$, both integrals in Eq. (A23) vanish as $\sim (|\mathbf{q}_m|L)^{-1}$, making $\tilde{\mathcal{H}}_V$ similarly vanish.

APPENDIX B: PHASE DIAGRAM CALCULATION

Equation (25) provides a system of equations that are exact when one needs to determine the equilibrium properties of a given system. For a binary system, where the number of equations in Eq. (25) is reduced by one, at a specified temperature and pressure they are sufficient to specify exactly the unique phase concentrations corresponding to the tie line between two phases. However, for multicomponent systems, for the present case of a ternary alloy (represented by solute compositions A and B), the set of conditions in Eq. (25) are underdetermined and cannot uniquely define all phase concentrations. This is because, for a ternary system at a specified temperature and pressure, there is not generally a single tie line which specifies phase boundaries between coexisting phases, but rather multiple tie lines defining the boundary between any two phases.

The underdetermined set of conditions in Eq. (25) contain variables c_A^I, c_A^J, c_B^I , and c_B^J in phases I and J , respectively. To close this system, an additional condition is necessary to provide a fourth equation relating the concentrations. A convenient fourth condition is the *lever rule*, which relates weight fractions of phases to the average concentration. For clarity, we specify it here for ternary solid (α) and liquid (L) phases,

$$\bar{c}_A = c_A^L x_L + c_A^\alpha x_\alpha \quad (\text{B1})$$

and

$$\bar{c}_B = c_B^L x_L + c_B^\alpha x_\alpha, \quad (\text{B2})$$

where \bar{c}_A and \bar{c}_B are the average alloy compositions for components A and B , respectively, and x_L and x_α represent the equilibrium volume fractions of liquid and α , respectively, and satisfy $x_L + x_\alpha \equiv 1$. Combining this last relation between the volume fractions and Eqs. (B1) and (B2) gives, the last equilibrium condition,

$$\frac{\bar{c}_A - c_A^\alpha}{c_A^L - c_A^\alpha} = \frac{\bar{c}_B - c_B^\alpha}{c_B^L - c_B^\alpha}. \quad (\text{B3})$$

Equation (25) together with Eq. (B3) comprises a complete set of equations, which can admit unique tie line solutions, i.e., solutions for c_A^L, c_A^α, c_B^L , and c_B^α in the solid-liquid example just considered.

With the free energy functions generally being highly nonlinear, it is not possible to find analytical solutions to Eqs. (25) and (B3), and they must be solved numerically. One approach is to specify the temperature and then raster through the phase space of average concentrations \bar{c}_A and \bar{c}_B ,

where the rastering is done by taking discrete steps in steps of Δc_A and Δc_B , respectively (for practical purposes, it is convenient to set $\Delta c_A = \Delta c_B = \Delta c$). For each pair of \bar{c}_A and \bar{c}_B , Eqs. (25) and (B3) can be solved numerically. The solutions yield c_A^L, c_A^α, c_B^L , and c_B^α . A unique solution for each pair of \bar{c}_A and \bar{c}_B defines one tie line. The collection of all such tie lines maps out the coexistence phase boundaries between any two phases, in the case considered here, L and α . Where no solutions are admitted correspond to single phase regions where no tie lines exist. It is expected that the smoothness of the phase boundaries, when plotted for graphical purposes, will depend on the step size Δc chosen to discretize the average concentration values.

The above mentioned recipe can still require intensive computation, requiring a solution of four equations in four

unknowns for M^2 combinations of average concentration pairs (where M is the discretized number of average concentration values for a given component). Since this paper is intended to demonstrate the main features of our multicomponent (demonstrated for a ternary) PFC model, we adopted a simpler approach to compute the phase diagrams in Sec. III D. In particular, we fixed one of the equilibrium concentrations in Eq. (25), assuming it is a valid solution at that temperature. We then solved for the remaining three unknown concentrations using Eq. (25), repeating this M times, once for each discrete value of the selected equilibrium concentration. Fixed concentrations were rastered in steps of Δc . Once again, a unique solution defines a tie line between coexisting phases, say L and α . If no solutions exist, we are in the single phase regions where no tie lines exist.

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